

I-SHEET PART NUMBER: INST-000146
PART NUMBER: **D2080CC**, **D20100CC-6**

PRODUCT: **HOOP STEP**

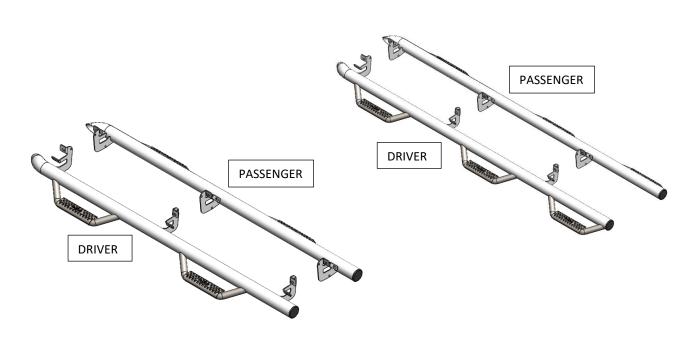
APPLICATION: 19-20 RAM 2500/3500 CREW CAB

HWKT-		
HARDWA	QTY.	
HHCS- 00568X	3/8"-16X1" HEX CAP SCREW	6
FLTW- 00663X	3/8" USS FLAT WASHER	6
CLIP- 00647X	3/8"-16X1 ¾" BARREL NUT CLIP	6
FLHB- 00797X	M8-1.25X25MM SERRATED FLANGED BOLT	6
FLNT- 00696X	M8-1.25 FLANGED NUT	6

· Comment	

PARTS INCLUDED	QTY
Driver side step	1
Passenger side step	1

Step 1: Identify driver side step.



Step 2: Remove any factory running boards or steps and discard. **Step 3:** Next, locate the mounting holes underneath the body and remove the factory tape from the three locations.



Step 4: Insert the supplied threaded U- clips in each mounting location.



U-clip positioning. NOTE: Clips will also face forward for passenger side.

Step 5: If installing the bed access step **prt# D20100CC-6**, you have the option of removing the plastic bed molding. If so, proceed before moving to step 6.



Step 6: Carefully place step into position and start the upper 3/8"X1" hex bolt and 3/8" flat washer in the center bracket and hand tighten to hold in place. Next, install the remainder 3/8"x1" hex bolts and 3/8" washer in the front and rear brackets and leave loose for now.





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Step 7: Insert the black zinc M8 flanged bolts and flanged nuts in the pinch weld holes and leave loose for now.



Step 8: Begin tightening the lower attachment points starting with the rear bracket working your way up to the front bracket. **(20ft/lbs)**

Step 9: Finish by tightening the upper attachments points from front to back. (20ft/lbs)



Step 10: Repeat steps 2-9 for passenger side. Your install is now