

I-SHEET NUMBER: INST-00141

PART NUMBER: **J194TRKR, J194TRKRS4**

PRODUCT: RKR RAILS

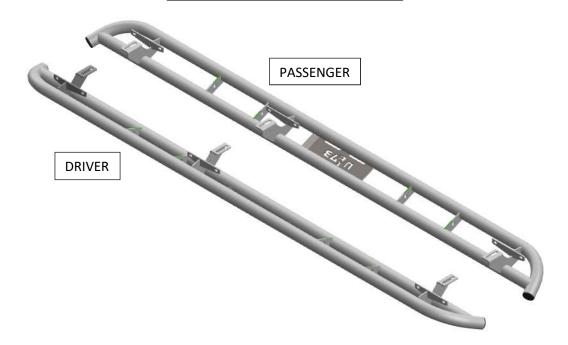
APPLICATION: 2019-20 JEEP JT 4DR



(Shown with optional Part# JPT32 detachable steps)

| HARDWARE DESCRIPTION | QTY. |
|---|------|
| KIT# HWK-00010X | |
| M8x30mm flanged hex bolt with washer | 6 |
| M8x25mm Flanged hex head bolt (Black zinc) | 12 |
| M8 flanged nuts | 12 |

Step 1. Identify the driver side step.



Step 2. Remove the factory running boards and discard.



Step 3. Starting with driver side step; carefully raise up into position and align the brackets with the factory mounting points with the horizontal part of the bracket on the outside of the pinch weld.

- **Step 4.** Next, start one of the supplied M8x30mm hex head flanged bolt and washer starting with the center bracket in the factory threaded hole and leave loose.
- **Step 5.** Start two M8x25mm black zinc flanged bolts and two M8 flanged nuts in the pinch weld and leave loose for finial adjustment.





Step 6. Continue installing the rest of the hardware in the remaining brackets and leave loose.

Step 7. Adjust the nerf-step where the main bar is level with the body of the vehicle.





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Step 8. First, tighten all the hardware that attaches the bracket to the pinch weld of the vehicle.



Step 9. Next, tighten the remaining hardware that attaches the bracket to the upper body mount.

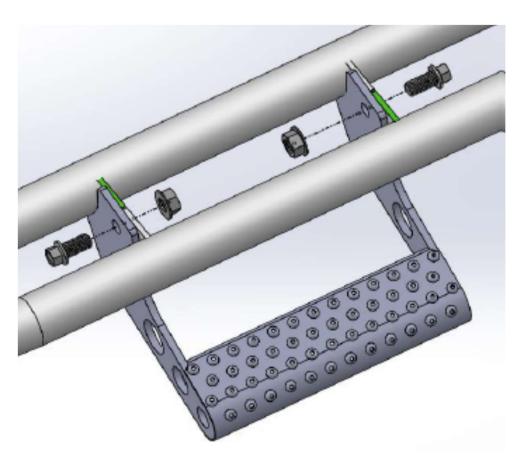


Step 10. Repeat steps 4-9 for the Driver side.

PRT# JPTS32 Detachable Step Installation.

Step 1: Attach the step to the mounts located in between the RKR rails using the supplied 1/2" x 1" flanged hex bolts and 1/2"" flanged hex nuts. **NOTE:** The step will mount to the left of the bracket opposite of the weld.

| HARDWARE DESCRIPTION | QTY. |
|----------------------|------|
| ¾"X1" HEX BOLT | 8 |
| ¾" HEX FLANGED NUT | 8 |



Step 2: Torque bolts to a target of 40 ft/lbs. / 54nm