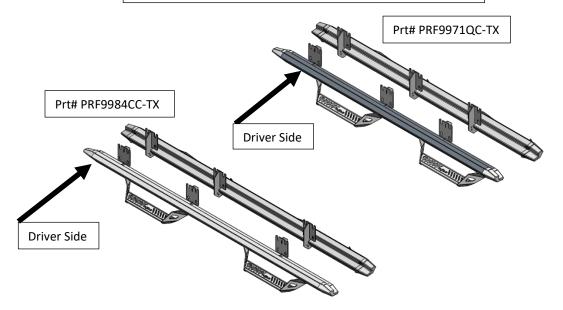


## PREDATOR PRO



| HARDWARE DESCRIPTION           | QTY. |
|--------------------------------|------|
| # F99 KIT                      | 1    |
| 3/8 CLIP SHORT                 | 12   |
| 3/8-16X1 1/2 CARRIAGE BOLT ZNC | 12   |
| 3/8-16 HEX FIN NUT ZNC         | 12   |
| 3/8 USS FLAT WASHER ZNC        | 12   |
| 3/8-16 X 1 HEX C/S GR 5 ZNC    | 12   |

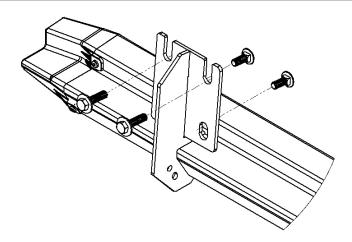
Step 1. Identify the Driver and Passenger side Step Rail.



<u>Step 2</u> Starting with the Driver side, locate the holes for the upper mounts (x3) and install the supplied (x2) 3/8'' clips in each position.



**Step 3** Take the driver side step and carefully raise it up into position and align brackets up to the three mounting positions and start the supplied 3/8" carriage bolts, nuts and washers and hand tighten. **NOTE:** The carriage bolts will start from the outside of the body where the nut and washer will be only visible from the opposite side of the pinch weld.



<u>Step 4</u> Starting with the rear bracket, carefully push up from the bottom and position the rail snug under the body of the vehicle and tighten only one of the carriage bolts.

<u>Step 5</u> Next, move to the front bracket and push from the bottom to level the rail with the pinch weld. Completely tighten the hardware on all three brackets at 17-21 lb/ft of torque.

**<u>Step 6</u>** Repeat steps 2-5 for the passenger side.